

DESIGNED & DIMENSIONED  
IN INCHES[MILLIMETERS]

ZHSI-XX-XX

DO NOT  
SCALE FROM  
THIS PRINT

STACK HEIGHT

- 01: SEE TABLE 1  
(USE ZHSI-P-01-N AND ZHSI-S-01-N)
- 02: SEE TABLE 1  
(USE ZHSI-P-01-N AND ZHSI-S-02-N)
- 03: SEE TABLE 1  
(USE ZHSI-P-01-N AND ZHSI-S-03-N)
- 04: SEE TABLE 1  
(USE ZHSI-P-01-N AND ZHSI-S-04-N)

HEAD SPECIFICATION

- 01: SLOT HEAD

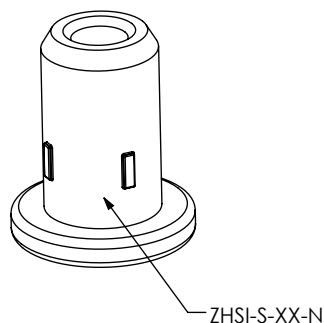
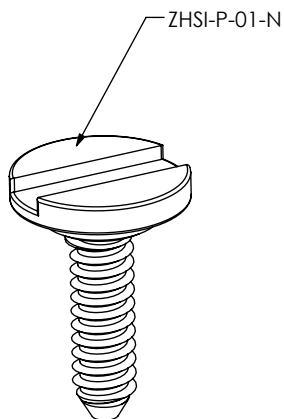


TABLE 1			
PCB 1 THICKNESS	PCB 2 THICKNESS	ZA INTERPOSER HEIGHT	RECOMMENDED STACK HEIGHT
1.57 [0.062]	1.57 [0.062]	1.00 [0.039]	-01
2.36 [0.093]	1.57 [0.062]	1.00 [0.039]	-02
2.36 [0.093]	2.36 [0.093]	1.00 [0.039]	-02
3.18 [0.125]	1.57 [0.062]	1.00 [0.039]	-02
3.18 [0.125]	2.36 [0.093]	1.00 [0.039]	-03
1.57 [0.062]	1.57 [0.062]	0.33 [0.013]	-04

NOTES:

1. NOTE DELETED.
2. NOTE DELETED.
3. PARTS TO BE USED WITH PCB THICKNESSES OF .062" TO .125".
4. COMPONENTS TO BE PACKAGED PER SECTION 8.2 J50 OF CO-RF-WI-3001-M.
5. PLACE HDRL-07 (LABEL) ON BAG. LABEL TO HAVE THE FOLLOWING PRINTED IN ARIAL FONT SIZE 9:  
 LINE 1 - "FOR ASSEMBLY INSTRUCTIONS SEE"  
 LINE 2 - "ZA MATED DOCUMENT"  
 LINE 3 - PART NUMBER "XXXXXX"  
 LINE 4 - SHOP ORDER NUMBER "XXXXXX"  
 LINE 5 - "WARNING, TIGHT TORQUE SPECIFICATION, SEE ZA MATED DOCUMENT"
6. ZHSI HARDWARE IS DESIGNED FOR USE WITH MATING PCB HOLE DIAMETERS OF 2.00MM. SEE ZA MATED DOCUMENT FOR ALL ASSEMBLY INSTRUCTIONS.

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

- DECIMALS                      ANGLES
- X.X: ±0.3 [.01]                      2°
- X.XX: ±0.13 [.005]
- X.XXX: ±0.051 [.0020]

PROPRIETARY NOTE

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 5:1

BRASS

DESCRIPTION: Z RAY HARDWARE WITH INTEGRATED ALIGNMENT KIT

DWG. NO. ZHSI-XX-XX

BY: SHERRY W 01/16/2015 SHEET 1 OF 1